

**RMI® Parts for Taylor Wharton Style XL-65 PB-Econo**

**RMI® RATERMANN**  
MANUFACTURING, INC.

**CROSS**

Part # FIT-X14

Cross Brass 1/4 FPT Forged

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**CGA FITTINGS AND DUST CAPS**

**INERT ARGON/NITROGEN FITTINGS**

**CGA 580**

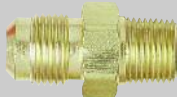
Part # CGA-58038

Inert Gas 3/8" NPT

1



2 3



**CGA 295**

Single Item - Part # CGA-29538

(Pkg. of 10 - Part # CGA-29538-PK10)

Inert Vent and Liquid 3/8" NPT

**OXYGEN FITTINGS**

**CGA 540**

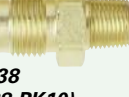
Part # CGA-54038

Oxygen Gas use 3/8" NPT

1



2 3



**CGA 440**

Single Item - Part # CGA-44038

(Pkg. of 10 - Part # CGA-44038-PK10)

Oxygen Vent and Liquid use 3/8" NPT

**INERT ARGON/NITROGEN DUST CAPS**

**CGA 580 DUST CAP**

Part # CGA-580DC

Dust Cap for Inert Gas use CGA 580

4



**CGA 295 DUST CAP**

Part # CGA-295DC

Dust Cap for Inert Vent and Liquid

5 6



**OXYGEN DUST CAPS**

**CGA 540 DUST CAP**

Part # CGA-540DC

Gas Dust Cap and Chain for CGA 540

4

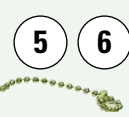


**CGA 440 DUST CAP**

Part # CGA-440DC

Oxygen Vent and Liquid use

5 6



Oxygen Safe Valve Leak Check

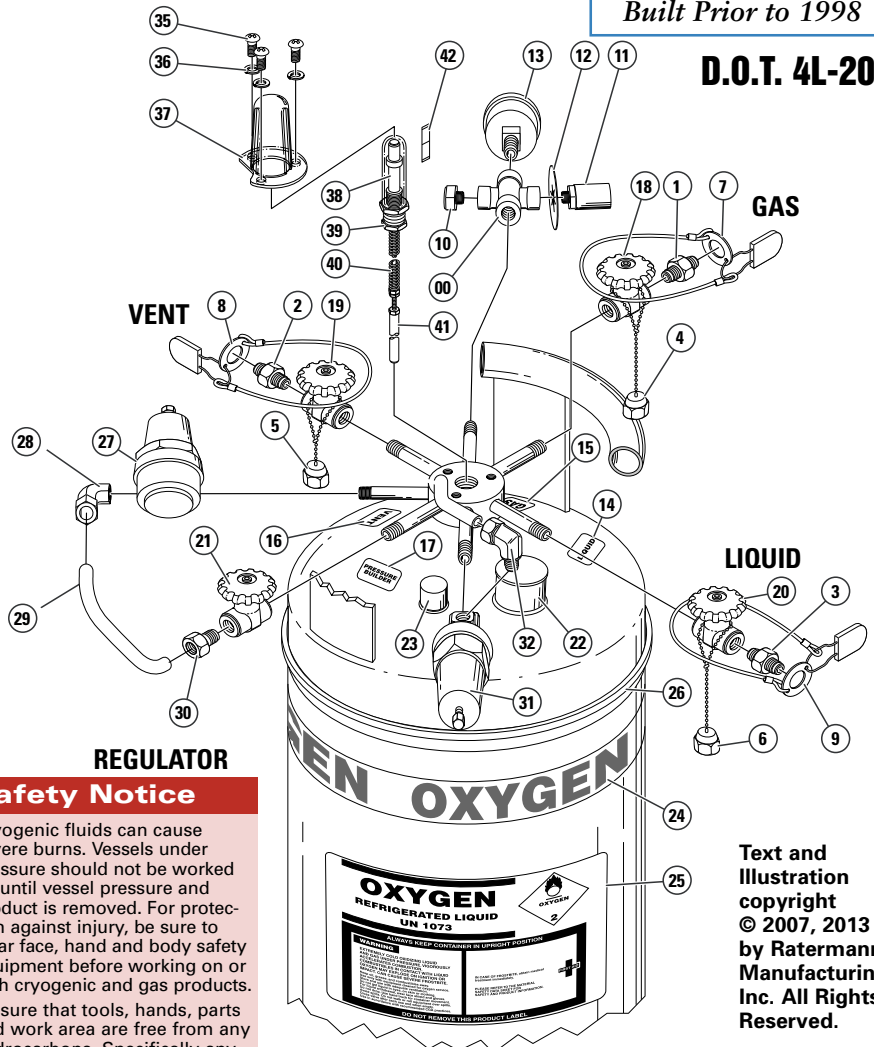
see page 9A-21 for more info

**RMI®**  
Parts for

**TAYLOR WHARTON STYLE XL-65 PB-ECONO**

Built Prior to 1998

**D.O.T. 4L-200**



**Safety Notice**

Cryogenic fluids can cause severe burns. Vessels under pressure should not be worked on until vessel pressure and product is removed. For protection against injury, be sure to wear face, hand and body safety equipment before working on or with cryogenic and gas products. Be sure that tools, hands, parts and work area are free from any hydrocarbons. Specifically any dirt, oil or grease.

Parts must be cleaned for oxygen service if they will be exposed to product.

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**SAFETY WARNING**

Nitrile Latex-Free Gloves should be worn at all times when working on Oxygen containers. Nitrile Latex-Free gloves will NOT give protection from cold or cryogenic liquids.

See page 27A-4 for Nitrile Latex-Free Gloves

**TAMPER DEVICE KITS**

Oxygen - 1 Kit

Part # CGP-23

Inert - 1 Kit

Part # CGP-13



**RUPTURE DISC**

Part # BD-230

Rupture Disc 1/4" NPT

10



**RELIEF VALVE**

Single Item - Part # LPR-230

(Pkg. of 5 - Part # LPR-230-PK5)

Relief Valve Brass - 1/4 NPT 230 PSI



**PRESSURE RELIEF I.D. DISC**

Part # DS-230

Color-coded pressure relief I.D. discs are imprinted with the appropriate pressure of safety relief.

12



**GAUGE**

Part # PG-400

Pressure Gauge 2" Dial 0-400 PSI/BAR/KPA

13



**LABEL LIQUID**

Part # DL-OL

Decal - Liquid Valve

14



**LABEL GAS**

Part # DL-OG  
Decal – Gas

15

**GAS**

**LABEL VENT**

Part # DL-OV  
Decal – Vent

16

**VENT**

**LABEL PB**

Part # DL-OPB  
Decal – Pressure  
Builder Valve

17

**PRESSURE  
BUILDER**

**GAS USE VALVE**

Part # VR-38F218TB-G  
Green Handle – Valve Brass  
GH 3/8 FPT x 3/8 SCH 10  
(VALVE REBUILD KIT Pt # DV-G-RBK1)

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**VENT USE VALVE**

Part # VR-38F218TB-S  
Silver Handle – Valve Brass  
GH 3/8 FPT x 3/8 SCH 10

19



**VALVE REBUILD KIT**

Single Item – Part # DV-RBK1  
(Pkg. of 10 – Part # DV-RBK1-PK10)

**LIQUID USE VALVE**

Part # VR-38F218TB-B  
Blue Handle – Valve Brass  
BH 3/8 FPT x 3/8 SCH 10  
(VALVE REBUILD KIT Pt # DV-B-RBK1)

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**VALVE PRESSURE BUILDER**

Part # VR-38F38F  
Short-stem shut off  
valves 3/8" FNPT

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**VALVE REBUILD KIT**

Single Item – Part # DV-RBK1  
(Pkg. of 10 – Part # DV-RBK1-PK10)

**CAP**

Part # DC-CAP  
Cap Vinyl –  
Plastic Blue

22



**CAP**

Part # PC-M78  
Pumpout Cap

23



**DEWAR 360°  
WRAP AROUND TAPE**

Part #'s for Gas Tape:  
DG-TO Oxygen  
DG-TN Nitrogen  
DG-TA Argon

24



**Part #'s for Medical Tape:**

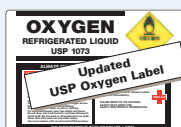
DG-MEDO Medical Oxygen  
DG-MEDN Medical Nitrogen  
DG-MEDNO Med Nitrous Oxide



**DEWAR LABELS**

Part #'s

25  
DB-O Oxygen  
DB-A Argon  
DB-N Nitrogen  
DB-USP Oxygen USP  
DB-NNF Nitrogen NF  
DB-NO Nitrous Oxide



**LABEL BUFFER**

Part # LB-D160B

26

Color coded bands can be used to identify pressure: Yellow for 22 PSI, Blue for 235 PSI, and gray.



**PRESSURE BUILDER  
REGULATOR**

Part # CR-125

27



**ELBOW**

Part # FIT-90ECF38M14

Elbow Brass 90D  
3/8 ODT x 1/4 MPT

28



**TUBING**

Part # CCT-TA

29



**FITTING**

Part # FIT-M38OD38

30



**ECONOMIZER  
REGULATOR**

Part # CE-140

31



**ELBOW**

Part # FIT-90ECF38M14

Elbow Brass 90D  
3/8 ODT x 1/4 MPT

32



**SCREW**

Part # CSS-T3

35



**LOCKWASHER**

Part # LC-T3

36



**GAUGE PROTECTOR**

Part # SGP-TFC

37



**LIQUID LEVEL GAUGE**

*Obsolete*

38

You will need a conversion kit to change to the new style Float Gauge. See Sight Gauge Conversion Kit, circle number 45, on this page.

**O-RING *Obsolete***

You will need a conversion kit to change to the new style Float Gauge. See Sight Gauge Conversion Kit, circle number 45, on this page.

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**SPRING *Obsolete***

You will need a conversion kit to change to the new style Float Gauge. See Sight Gauge Conversion Kit, circle number 45, on this page.

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**FLOAT ROD**

Part # FR-65

41



**DECALS**

Part #'s SG-DA Argon  
# SG-DN Nitrogen  
# SG-DN2O Nitrous Oxide  
# SG-DO Oxygen

42



**SIGHT GAUGE  
CONVERSION KIT**

**SIGHT GAUGE  
CONVERSION KIT**

Pt # LL-RETRO45-9C56

Includes the following:

45

46

47

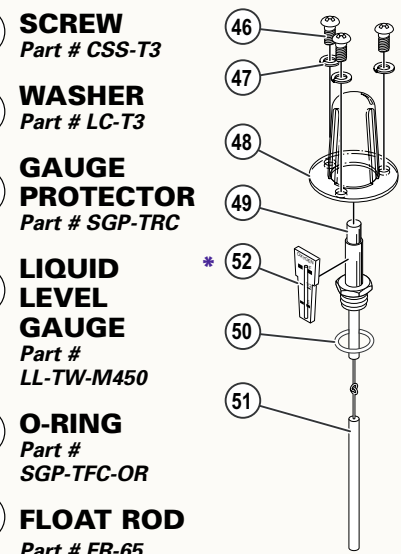
48

49

50

51

52



– Sold Separately –

**\*SNAP ON INDICATOR**

Part #'s LL-TW-RA Argon  
# LL-TW-RN Nitrogen  
# LL-TW-RNO Nitrous Oxide  
# LL-TW-RO Oxygen



**MEDICAL CGA FITTINGS**

**TAMPER PROOF DEVICE**

This system cannot be removed without rendering the CGA outlet connection unusable.



**INERT TAMPER PROOF DEVICE**

- 1 **CGA 580** (Gas use)  
Pkg. of 5 | Single Item  
Pt # TPG-580-PK5 | Pt # TPG-580
- 2 **CGA 295** (Vent & Liquid use)  
Pkg. of 5 | Single Item  
Pt # TPG-295-PK5 | Pt # TPG-295

**OXYGEN TAMPER PROOF DEVICE**

- 1 **CGA 540** (Gas use)  
Pkg. of 5 | Single Item  
Pt # TPG-540-PK5 | Pt # TPG-540
- 2 **CGA 440** (Vent & Liquid use)  
Pkg. of 5 | Single Item  
Pt # TPG-440-PK5 | Pt # TPG-440